



## Instructions for Installing Full System

Thank you for choosing FMF as your performance aftermarket exhaust. We have spent countless hours of R&D and testing to ensure you receive the highest quality product on the market today.

All FMF products are developed using the most current technology available for design and manufacturing. Every exhaust is made 100% at the Flying Machine Factory in Southern California. We use only the highest quality American materials for function and durability.

Since 1973, FMF has been bringing you the very best in bolt on performance. Our products are specifically engineered to broaden your existing powerband and give you an all around power increase with substantial weight savings. Bolt on FMF and **FEEL THE POWER!**

Check out our website at [www.fmfracing.com](http://www.fmfracing.com) for more information.

### Attention

This product is designed for closed course use only unless otherwise stated and not intended to meet emission regulations for use on public lands, roads or access routes – consult with local jurisdictions.

Please read all instructions thoroughly before installation. Failure to follow all installation instructions will void any warranty implied or otherwise. FMF Racing is not responsible for problems due to improper installation and/or improper use.

Before you begin installing this product, we recommend wearing safety glasses and mechanics gloves. You must know how to remove and replace your stock exhaust in order to install this FMF product otherwise have it installed by a professional mechanic. Keep all stock parts from your existing system as some components may be necessary to install your new FMF exhaust depending on the application.

### Parts Supplied

(1) exhaust system	045640; 045641
(1) spring	980083

### Tools Required

8, 13mm socket wrenches
#45 TORX wrench
spring puller
small flat-blade screwdriver
contact cleaner
high temp silicone
WD-40

### Removal

1. Make sure engine is completely cool prior to installation and the vehicle is in a stable position on a stand with the rear wheel off the ground.
2. Using a spring puller tool, remove the spring connecting the muffler to the header; keep for later use.
3. Remove the front muffler mounting bolt; keep for later use.
4. While holding the muffler, loosen and remove the rear muffler mounting bolt; keep for later use.
5. Gently slide the muffler rearward to release it from the header. Use WD-40 in the muffler/header junction to help ease removal.
6. Using a spring puller, remove the two springs attaching the header to the exhaust flange; keep for later use.
7. Remove the bolt attaching the header to the frame; keep for later use.
8. Remove the rear shock. Consult a shop manual if necessary.
9. Gently slide the header forward off the header flange. Use WD-40 in the header/flange junction to help ease removal.
10. Remove the header from the bike.

### Pre - Installation

11. The stock rubber muffler mounts will be used with your new FMF muffler. Remove the two aluminum washers from each mount and carefully push out the rubber grommet with a small screwdriver using care not to tear the rubber. Install grommets and washers onto the FMF muffler. Use WD-40 to aid in the removal and installation of the grommets.
12. If installing an FMF full system, muffler and header, the supplied adaptor sleeve must be used. Lightly coat the outside of the sleeve with a bead of high temp silicone and insert into the inlet of the FMF muffler. Note the supplied adaptor sleeve is NOT required if using the FMF header/midpipe with a stock muffler.
13. Using contact cleaner, clean the header flange where the header connects and allow to dry. Apply a light bead of high temp silicone for an improved seal.

### Installation

14. Slide the FMF header onto the header flange. Wipe away any excess silicone.
15. Using a spring puller, reinstall the stock header springs removed in step #6.
16. Lightly coat the slip fit section of the header where the midpipe connects with a bead of high temp silicone for an improved seal.
17. Slide the FMF midpipe through the frame and onto the header. Wipe away any excess silicone.
18. Use the stock bolt removed in step #7 to attach the midpipe to the subframe. Do not fully tighten at this time.
19. Using a spring puller, install the supplied spring to connect the midpipe to the header.
20. Reinstall the shock. Consult a shop manual if necessary.
21. Lightly coat the slip fit section of the midpipe where the muffler connects with a bead of high temp silicone for an improved seal.
22. Slide the muffler onto the midpipe. Wipe away any excess silicone.
23. Using the two stock muffler mounting bolts removed in steps #3 and #4, insert through the muffler mounts and thread into the subframe. Do not fully tighten at this time.
24. Using a spring puller, install the spring removed in step #2 to connect the midpipe to the muffler.
25. Make sure the header and muffler are in a neutral position and not binding. Slowly tighten all mounting fasteners to manufacturer's specifications starting at the midpipe and finishing at the rearmost muffler mount.
26. Inspect the complete exhaust to make sure there is no contact with the frame, shock spring, engine, body panels or any cables, hoses or wiring. The exhaust system should only be in contact with the exhaust port and mounting points.
27. Confirm all controls operate in accordance with manufacturer's specifications.

### Post - Installation

28. We recommend using high temp silicone for an improved seal. Please follow instructions for the silicone and allow sufficient time to cure before starting the engine.
29. Start the engine and bring to operating temperature. Check for exhaust leaks.
30. Allow the engine to cool completely and torque all mounting hardware to manufacturer's specifications.

### Maintenance

To clean your FMF muffler, allow to cool and use mild soap and water. Do not spray water onto a hot exhaust. Mild soap and water is recommended on the muffler canister to reduce streaking and uneven discoloration. Dry completely with a soft cloth.

We recommend repacking your FMF muffler after every 20-30 hours of normal use with proper fuel settings (more frequently for less than optimal fuel settings). This will maintain peak performance and keep that race tone. Water will ruin packing. Cover the exhaust outlet when washing your vehicle. Repack your muffler if water enters the chamber and saturates the packing. We offer various repack kits to choose from. If the muffler has a spark arrestor screen, we recommend cleaning it gently with a wire brush after every 30 hours of use.

To repack the muffler, remove the allen screws from the front of the muffler. Do not remove the rear end cap. Grasping the midpipe, work the front end cap out of the canister. Use care not to damage or distort the shape of the canister or end cap. You may need a rubber or plastic mallet to lightly tap the front end cap out of the canister. Unwrap the packing from the core and discard. Clean the core with a wire brush then wrap with new packing and secure with a strip of 1/2" masking tape near each end of the core. Do not pack too tightly as this will hamper performance and increase sound level. Before reinstalling the inner core assembly, apply a thin bead of high temp silicone on the front endcap where it makes contact with the canister. Slide the inner core assembly into the canister making sure the perforated core is fully seated into the rear end cap. Wipe off any excess silicone. Reinstall the allen screws and tighten 1/4 turn after the screw contacts the canister. Allow sufficient time for the silicone to cure before starting the engine.

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